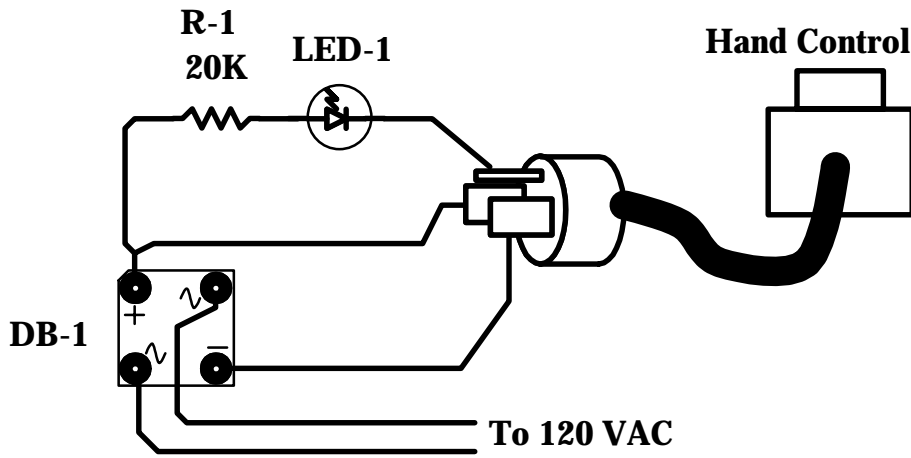


## Testing the Pipeliner hand control unit



**Connect as shown.**

**Apply 60 to 120 VAC to the bridge assembly and turn the hand control knob from 0 to 100%.**

**The brightness of LED-1 should vary from full off to full on and increase or decrease with movement of the hand control knob.**

**If LED-1 is fully on or off and does not change with movement of the hand control knob then the hand control unit is defective and should be repaired.**